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RBW5605G00551-3G

Job Sheet 201345



Part No: RBW5605G00551-3G

Job Qty: 1 pcs

Part Name: Tool, Filler Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/1/19

Job Tracking No:

Due Date: 10/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW5605G00551-3G Rev D IPP Rev A 18.03.23 New issue DP Verify DD/IPP Rev. B 19.06.03 drawing revision DP Verify DD/IPP Rev. C 19.09.13 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	10/30/19		0.00	0.07	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		GP-19-10-22
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	10/30/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		OCT 23 2019
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	10/30/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

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				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	ML
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
140 QC 21 - FG	1 pcs	10/30/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	9-39
				QC 21 - SA - 53	OCT 23 2019

Part Op 100 - Assemble as per drawing. See note 9 and 10.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____) Identify and Stock The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CL-652-PGH	Plastic Handle 3/8"-16 x 5/8" Depth x 3-3/4" Long	34	1 Ea (1 ea)	100-Small Fab - 1
RBW5605G00551-3G-1	Shoe	69	1 pcs (1 ea)	100-Small Fab - 1
RBW5605G00551-3G-2	Shank	69	1 pcs (1 ea)	100-Small Fab - 1

Job Allocations

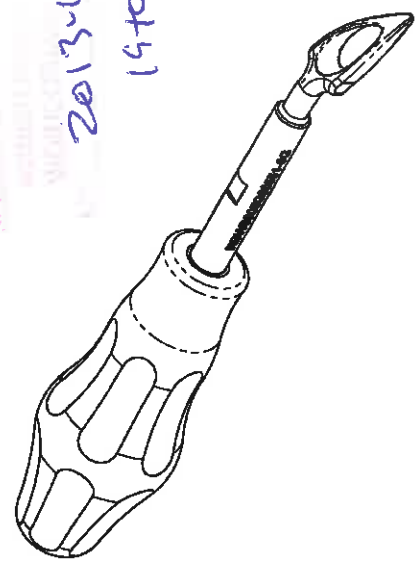
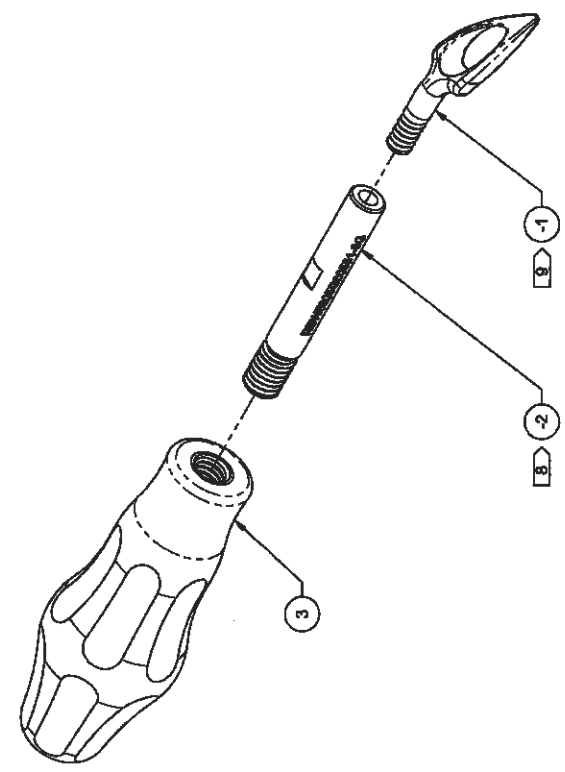
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	CL-652-PGH	1	2	0
	RBW5605G00551-3G-1	1	0	0
	RBW5605G00551-3G-2	1	0	0

Part Specifications

Specifications could not be found.

8 7 6 5 4 3 2 1

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW5605G00551-3G-1	SHOE
-2	1	RBW5605G00551-3G-2	SHANK
3	1	CARL-LANE#CL-652-PGH OR EQUIV.	PLASTIC PALM GRIP HANDLE 3/8"-16 THREAD X 5/8" THREAD DP. X 3-3/4" L.G.



RBW5605G00551-3G FILLER INSTALLATION TOOL

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLY AS SHOWN
 - 8) APPLY RED THREADLOCKER LOCITE 263/262 ON THREADS OF ITEM -1, AND REMOVE EXCESS
 - 9) APPLY RED THREADLOCKER LOCITE 263/262 ON THREADS OF ITEM -1 THEN ASSEMBLE WITH ITEM -2, AND REMOVE EXCESS
 - 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

SEE PREVIOUS REVISION FOR MORE INFORMATION		19-911		KPT	
REMOVED ITEMS -3 AND 4		ADDED ITEMS -2 AND 3		-1 REMOVED $\phi 0.170-0.000-1.001, 0.188, \phi 0.1250-0.1242, 0.375, \text{ AND } R0.008 \text{ MAX DIMS. ADDED } 1/4-20 \text{ UNC AND } 0.36 \text{ DIMS}$	
REV.	DESCRIPTION	ECN #	BY	DATE	
DESIGN	VM			DATE 2019-09-13	
DRAWN	KPT			DATE 2019-09-13	
CHECKED	MW			DATE 2019-09-13	
MFG. APPR.	AP			DATE 2019-09-13	
APPROVED				DATE 2019-09-13	
DART AEROSPACE LTD		HUNTSBURY, ONTARIO, CANADA		REV. D	
TOOL PART #		RBW5605G00551-3G		SHEET 1 OF 3	
TITLE		FILLER INSTALLATION TOOL		SCALE NTS	
DATE 2019-09-13		DATE 2019-09-13		DATE 2019-09-13	

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐ Scrap ☐ Use-as-is ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Skid-tube ☐ Machining ☐ Large Fab ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042) _____	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____	Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐
		Completed By _____			
		Lead hand / Supervisor _____			
		QC / QA Coordinator _____			